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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE: Helium Valve Payload Balloon Plug			
		DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: 10° Linear ± 0.01 except for bolt locations	DRAWN	SPL	10/28/15				
			CHECKED	CM	10/28/15				
			ENG APPR.	WCG	10/28/15				
			MFG APPR.	CM	10/28/15				
		INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.			SIZE DWG. NO. REV A Wheel_Plug 3			
		MATERIAL	COMMENTS:						
		AI 6061							
NEXT ASSY	USED ON	FINISH							
APPLICATION		DO NOT SCALE DRAWING				SCALE: 1:2 WEIGHT: 0.53lbs SHEET 1 OF 1			